

BAVALTE ALTERNATORS

SERIES THREE-PHASE BRUSHLESS SYNCHRONOUS ALTERNATORS

Our company has recently added three-phase brushless BAVALTE three-phase synchronous generators to its product series by using advanced foreign and domestic design and technology. These generators have the following features: They are compact in size, light in weight, aesthetic in design and reliable in performance, so that their electrical properties reach excellent international standards. BAVALTE series of three-phase brushless synchronous generators comply with IEC, GB755 and related international standards. They are suitable for use with diesel engines in mechanical applications. These generators can be used on land, boats, trains, hotels and other industrial places that need electricity.




BAV SCIENCE AND INDUSTRY GROUP

Production, import and
export, sales and after sales
services, installation and
commissioning of energy
generating equipment.

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BAValte

BAV

BAVALTE 314E

SPECIFICATIONS & OPTIONS

STANDARDS

Wattek industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

BAVALTE 314E

TEST REPORT

CONTROL SYSTEM SER.4	SELF EXCITED								
A.V.R.	SX440								
VOLTAGE REGULATION	± 1.0 %								
SUSTAINED SHORT CIRCUIT	SELF EXCITED MACHINES DO NOT SUSTAIN A SHORT CIRCUIT CURRENT								
INSULATION SYSTEM	BS EN 60034-1 CLASSH								
PROTECTION	BS EN 60034-5 IP23								
RATED POWER FACTOR	0.8								
STATOR WINDING	DOUBLE LAYER CONCENTRIC								
WINDING PITCH	TWO THIRDS								
WINDING LEADS	12								
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others								
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%								
MAXIMUM OVERSPEED	2250 Rev/Min								
BEARING NON-DRIVE END	BALL. 6314-2RS (ISO)								
Operating temperature	-30°C ~ 50°C								
Storage temperature	-40°C ~ 60°C								
Maximum allowable Altitude (m)	1500								
Relative Humidity(0%-70%)	95%								
	50 Hz				60 Hz				
TELEPHONE INTERFERENCE	THF<2%				TIF<50				
COOLING AIR	0.8 m3/sec 1700 cfm				0.99 m3/sec 2100 cfm				
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277	
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138	
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138	
KVA BASE RATING FOR EACTANCE VALUES	325	325	325	325	372	390	410	410	
Xd DIR. AXIS SYNCHRONOUS	3.01	2.71	2.52	2.24	3.47	3.26	3.12	2.87	
X'd DIR. AXIS TRANSIENT	0.20	0.18	0.17	0.15	0.21	0.20	0.19	0.17	
X''d DIR. AXIS SUBTRANSIENT	0.14	0.13	0.12	0.11	0.15	0.14	0.13	0.12	
Xq QUAD. AXIS REACTANCE	2.58	2.33	2.16	1.92	2.92	2.74	2.63	2.41	
X''q QUAD. AXIS SUBTRANSIENT	0.36	0.32	0.30	0.27	0.41	0.38	0.37	0.34	
X _L LEAKAGE REACTANCE	0.07	0.06	0.06	0.05	0.08	0.08	0.07	0.07	
X ₂ NEGATIVE SEQUENCE	0.24	0.22	0.20	0.18	0.28	0.26	0.25	0.23	
X ₀ ZERO SEQUENCE	0.10	0.09	0.08	0.07	0.10	0.09	0.09	0.08	
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED								
T'd TRANSIENT TIME CONST.	0.08s								
T''d SUB-TRANSTIME CONST.	0.019s								
T'do O.C. FIELD TIME CONST.	1.7s								
Ta ARMATURE TIME CONST.	0.018s								
SHORT CIRCUIT RATIO	1/Xd								

*While the case of constant load voltage regulation and power factor up to $0.8 \pm 1\%$.

*No-load condition as a sudden application of full load alternator 10 %flour of nominal voltage exceeded. Nominal voltage transition time is 2 sec-period than at the end of the nominal voltage $\pm 1\%$ limit.

*In the sudden lifting of the load the alternator at full load condition in 10% of the nominal voltage at the end of that period. Nominal voltage transition time is 2 sec-more than the nominal voltage $\pm 1\%$ limit.

*Alternator Voltage regulation no load conditions up to $\pm 10\%$ 'is.

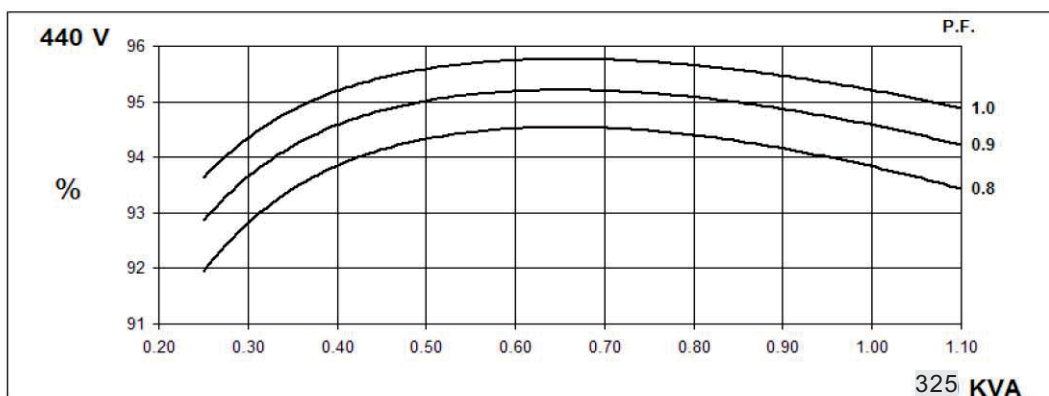
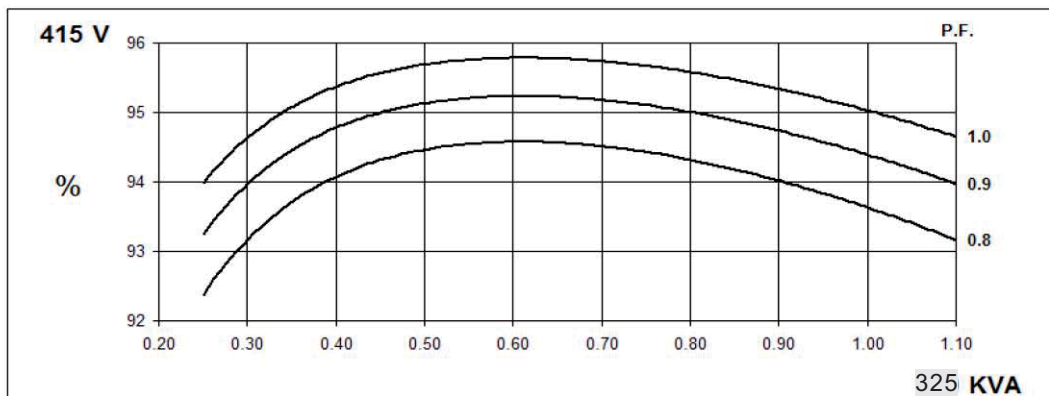
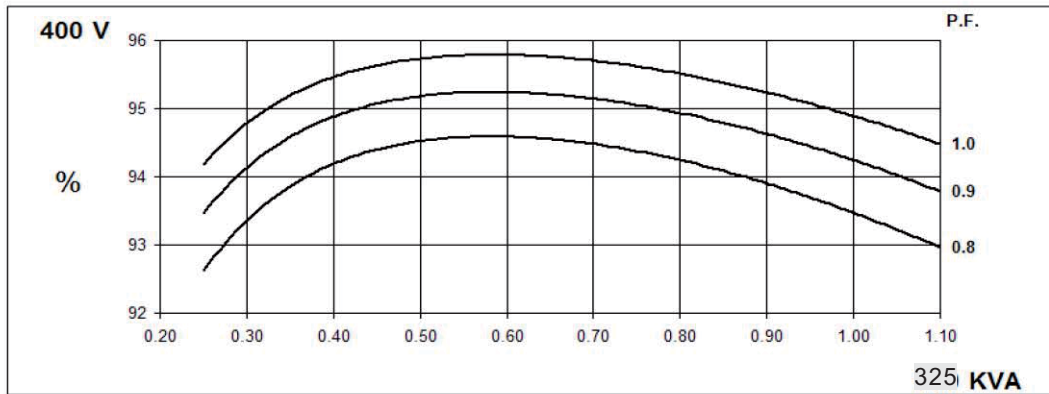
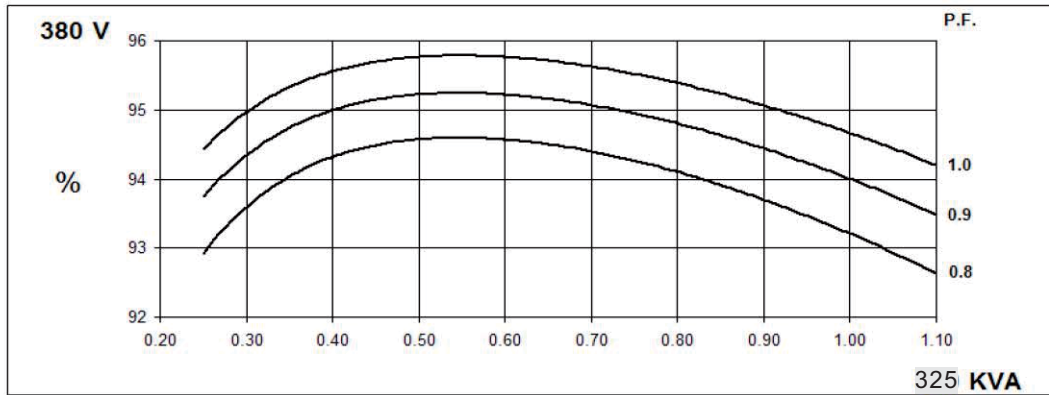
*The alternator voltage regulation at full load up to $\pm 10\%$ 'is.

*30% compared to the other phases of the alternator phases as a case of unbalanced load voltage asimetresi up to $\pm 8\%$ ' is.

*The alternator voltage regulation during the operation of the power factor from 0.7 up to 1 values $\pm 10\%$ 'is.

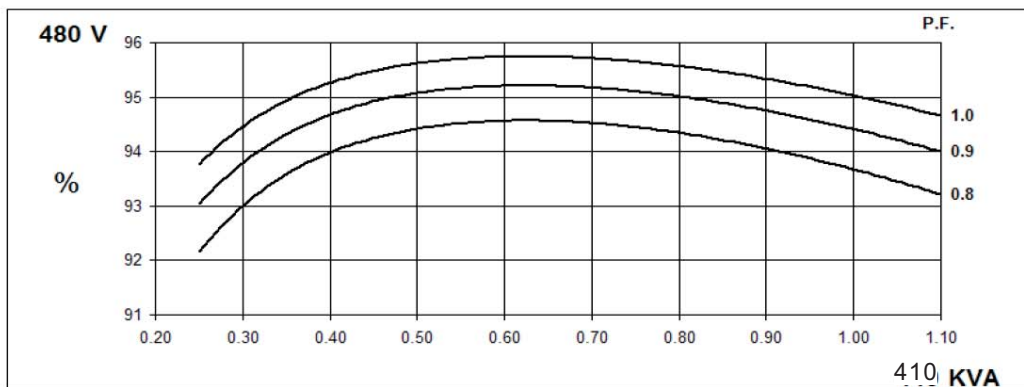
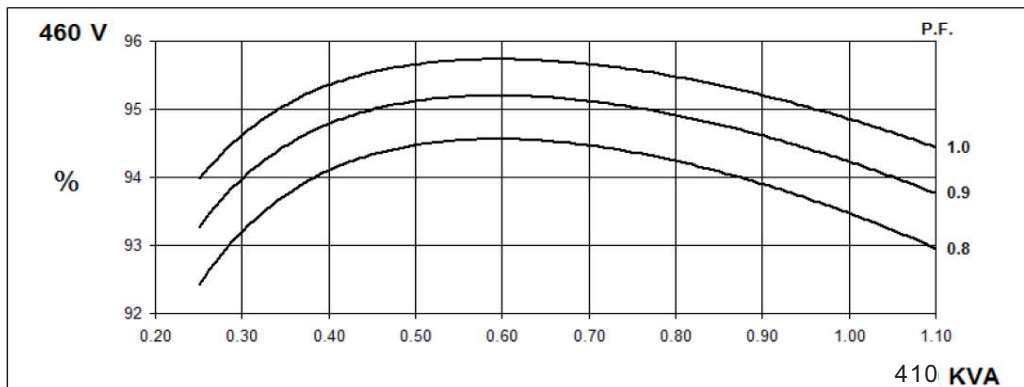
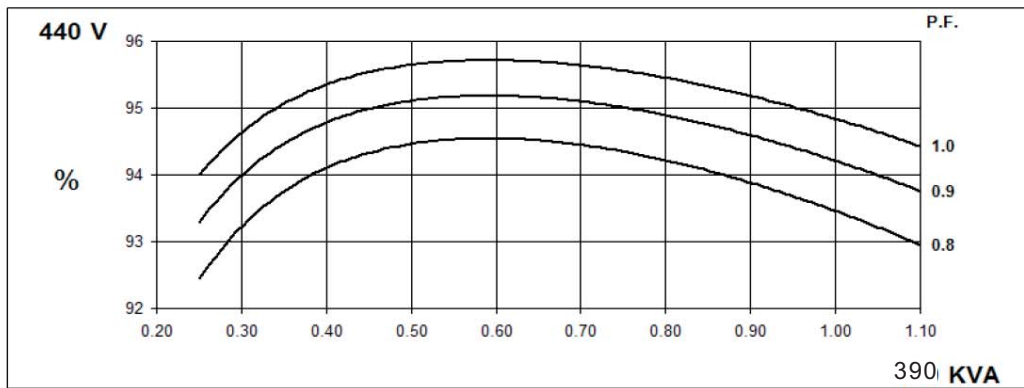
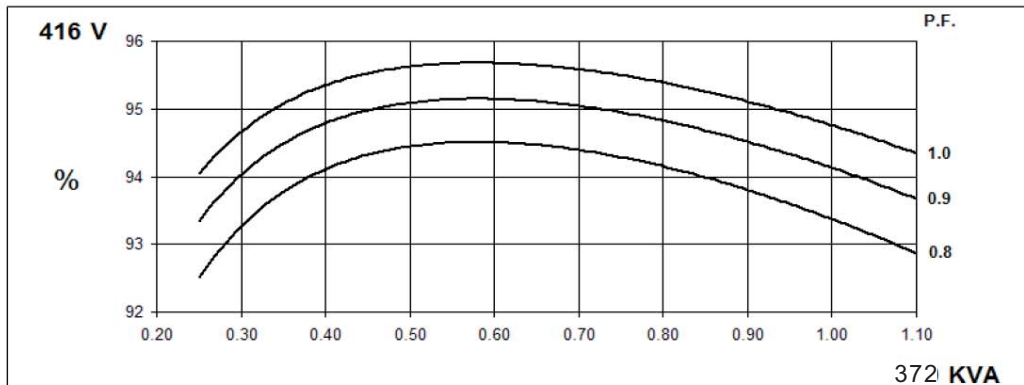
**50
Hz**

BAVALTE 314E THREE PHASE EFFICIENCY CURVES



**60
Hz**

BAVALTE 314E THREE PHASE EFFICIENCY CURVES

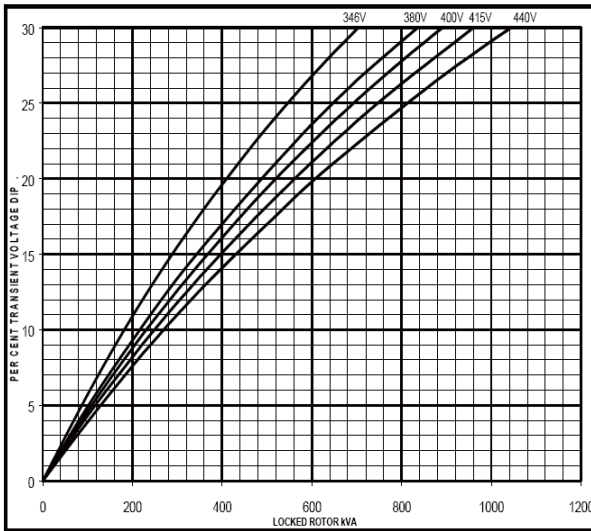


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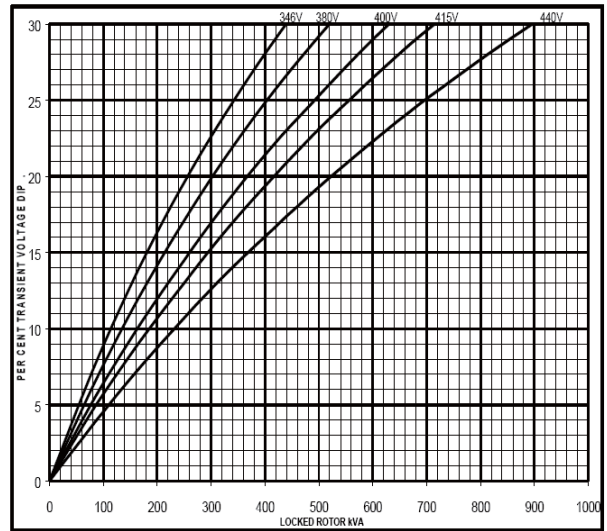
Locked Rotor Motor Starting Curve

**50
Hz**

MX

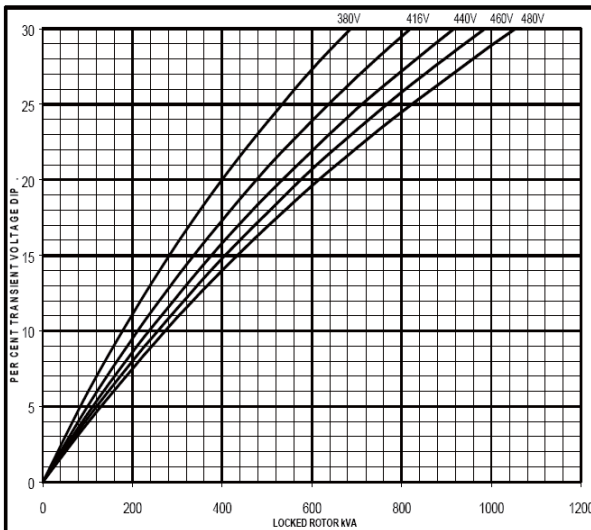


SX

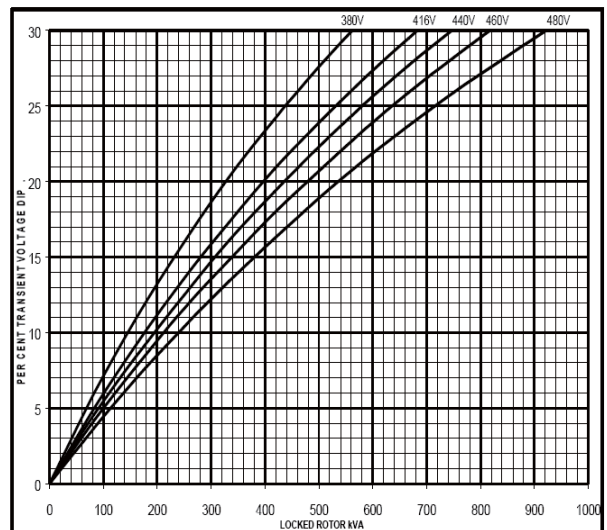


**60
Hz**

MX



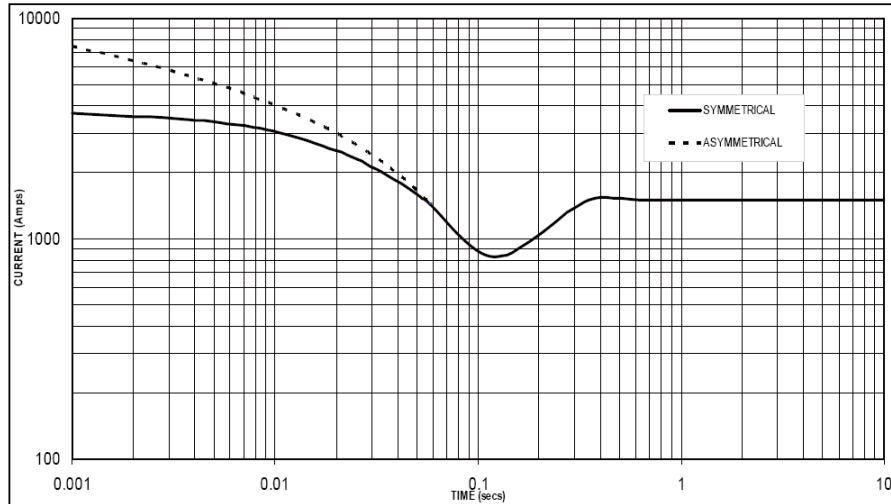
SX



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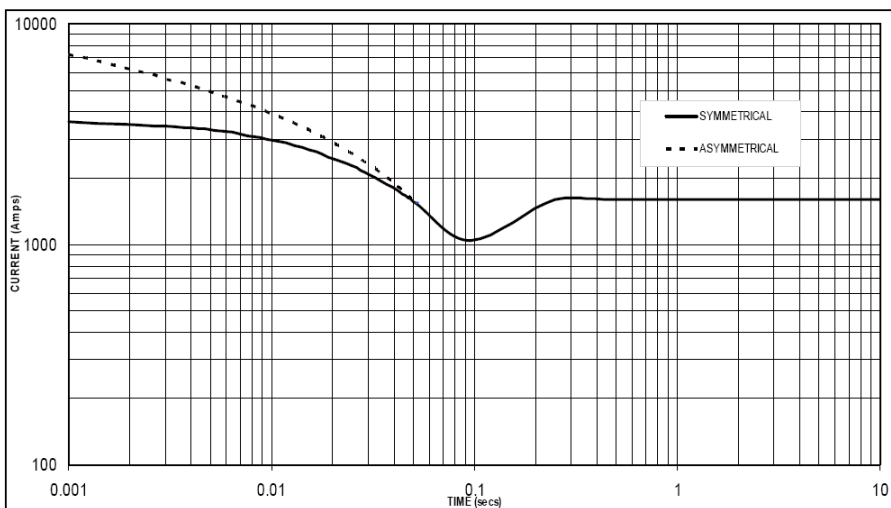
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.

**50
Hz**



Sustained Short Circuit = 1,500 Amps

**60
Hz**



Sustained Short Circuit = 1,600 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.05	440v	X 1.06
415v	X 1.10	460v	X 1.10
440v	X 1.16	480v	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

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RATINGS

Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C				
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
kVA	295	295	295	295	325	325	325	325	345	345	345	345	355	375	355	355	
kW	236	236	236	236	260	260	260	280	276	276	276	276	284	300	284	284	
Efficiency (%)	93.5	93.6	94.1	94.4	93.5	93.4	93.7	93.8	92.7	93.6	93.4	93.6	92.7	92.7	93.5	93.6	
kW Input	254	253	252	252	280	279	279	279	300	300	300	296	308	325	306	305	

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
kVA	340	365	375	375	372	390	410	410	405	420	435	435	410	430	450	450	
kW	272	292	300	300	298	312	328	328	316	336	348	348	328	344	360	360	
Efficiency (%)	93.6	93.4	93.5	94.0	93.4	93.6	93.6	93.5	93.4	93.3	93.4	93.3	92.9	93.3	93.5	93.3	
kW Input	291	308	321	320	323	339	356	356	341	362	375	374	355	371	388	387	

DIMENSIONS

